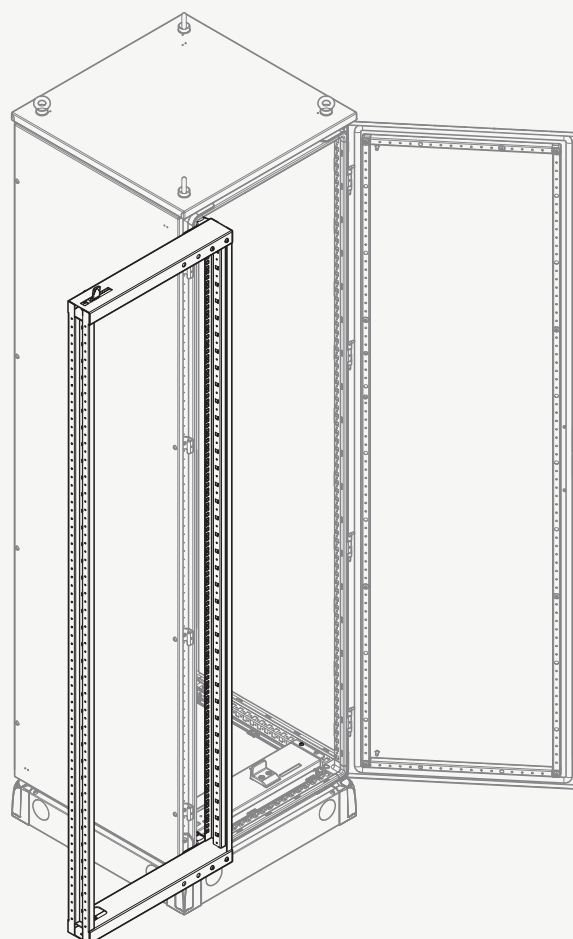


LQSF : LQSF Swing Frame

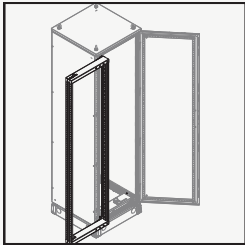
Assembly Manual



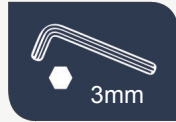
Quick Reference

Components Overview	9-0-1
Fitting Hardware to Swing Frame	9-1-1
Fitting 90-130° Swing Frame	9-2-1
Opening 90-130° Swing Frame	9-3-1
Fitting 180° Swing Frame	9-4-1
Opening 180° Swing Frame	9-5-1
Swapping Hinged Side	9-6-1

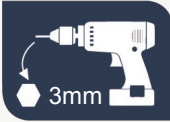
Note: This document describes the process of fitting a swing frame generally. For instructions on locating & fitting a swing frame to an enclosure 800mm wide or greater, see "Leaflet 9—Swing Frame Trim Kit" (KLE10031).



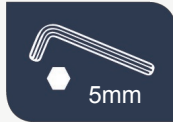
iLINQ Swing Frame



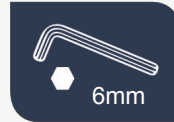
3mm



3mm



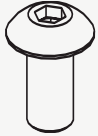
5mm



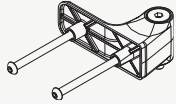
6mm



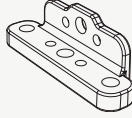
Tools required:



DRQ05660



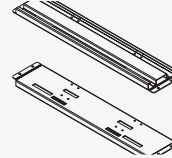
KBS06640



AC6045



KBS10143



KCA10015

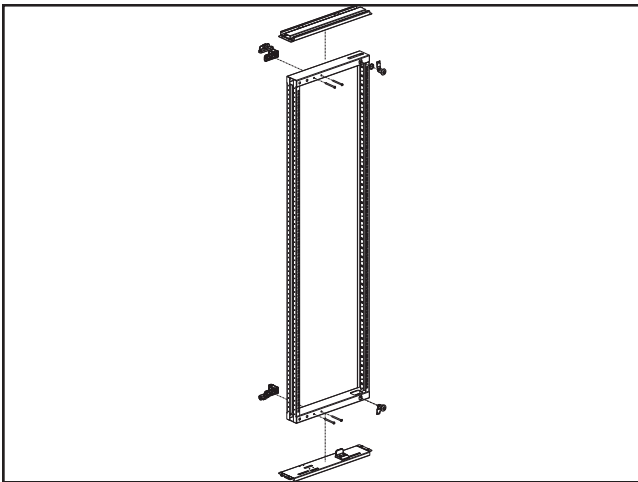


AC602

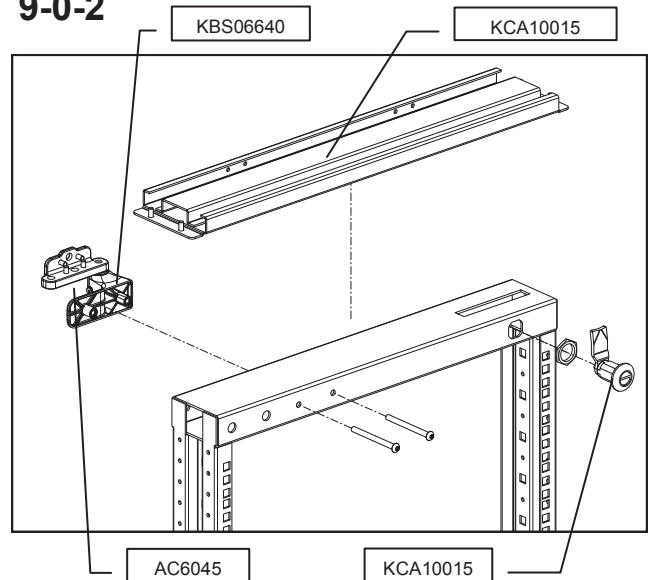
Referenced components:

Components Overview

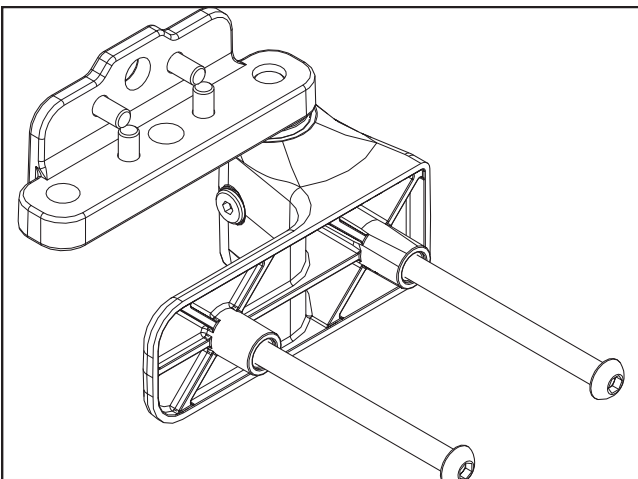
9-0-1



9-0-2

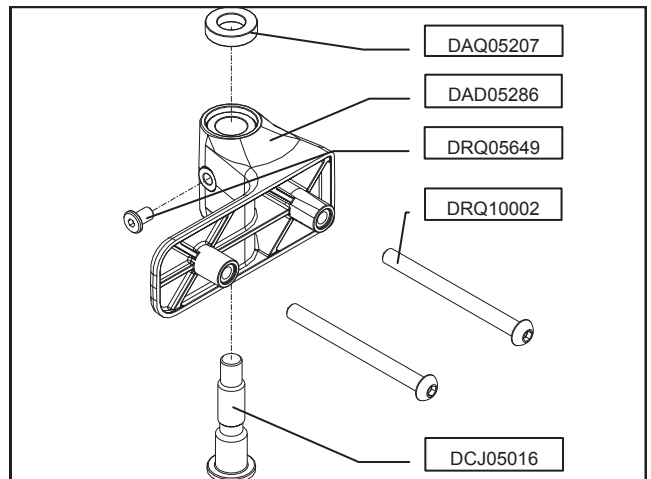


9-0-3



9-0-4

Top Hinge KBS06640



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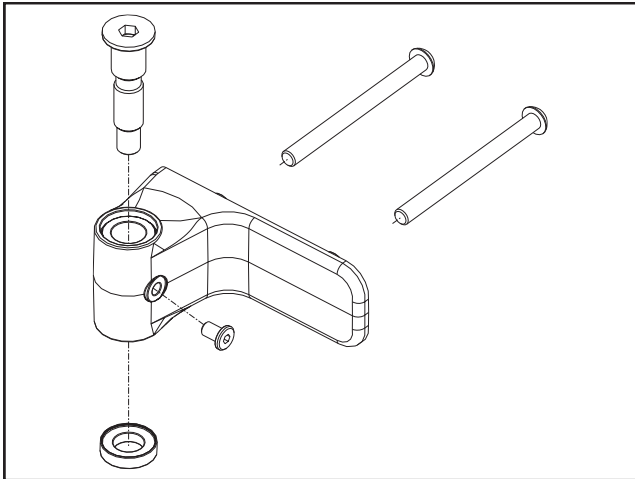
T: 1300 Enclosures (1300 362 567) F: 1300 796 599 brenclosures.com.au

KLE10030A

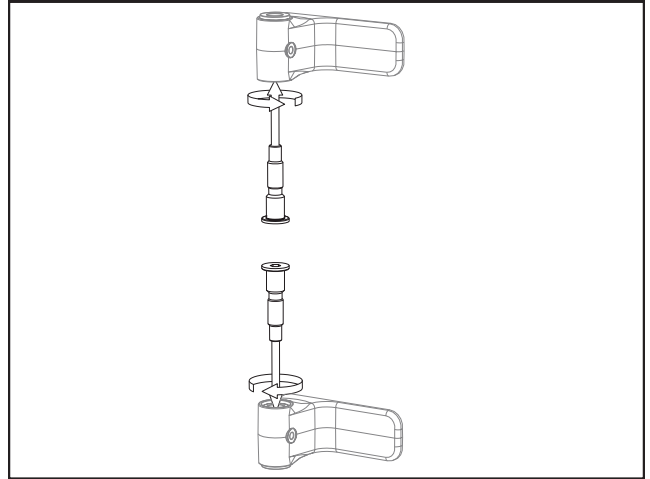
Components Overview



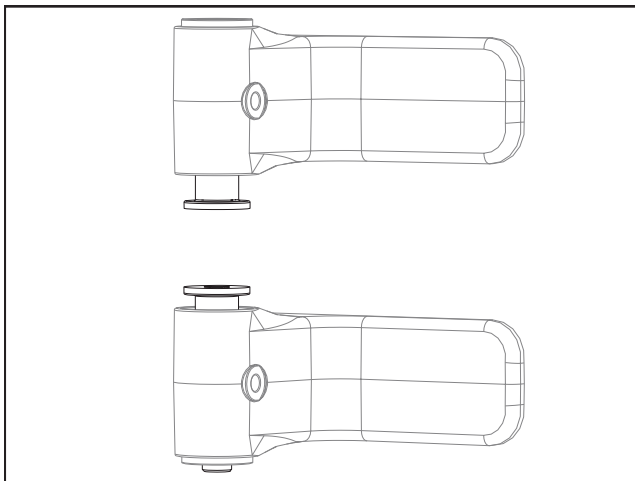
9-0-5 Bottom Hinge KBS06640



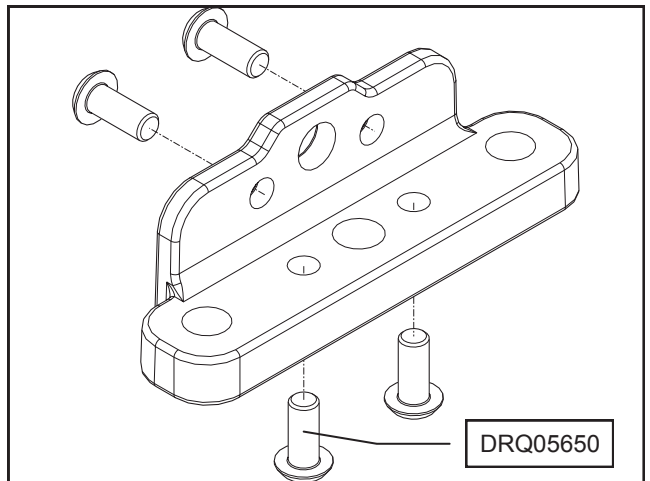
9-0-6



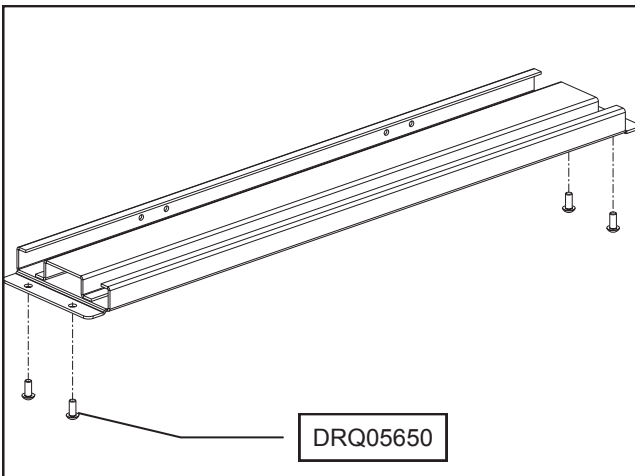
9-0-7



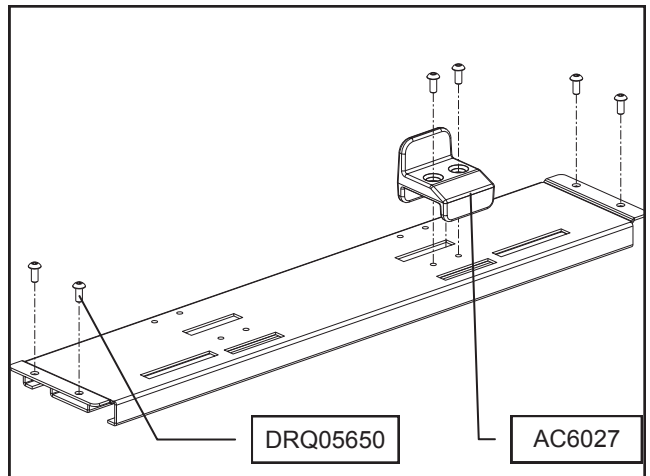
9-0-8 Pivot Mount AC6045



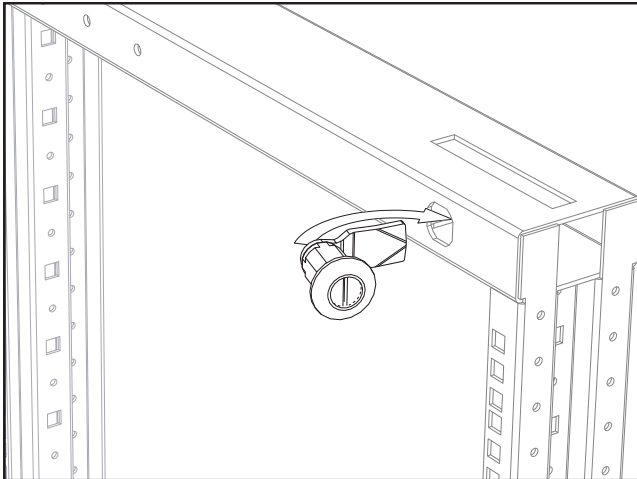
9-0-9 Top Rail KCA10015



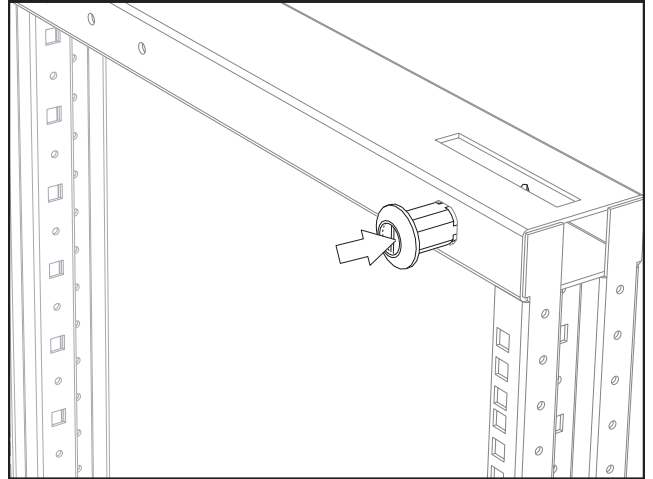
9-0-10 Bottom Rail KCA10015



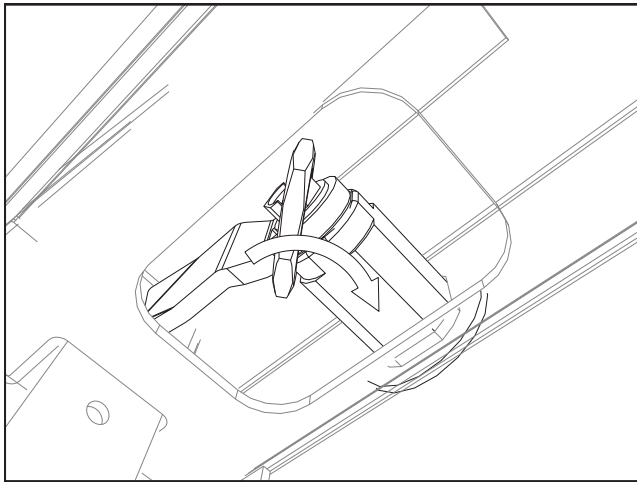
9-1-1



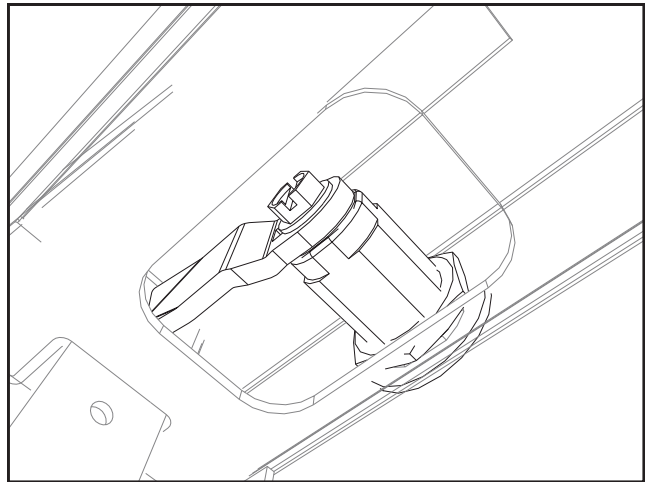
9-1-2



9-1-3



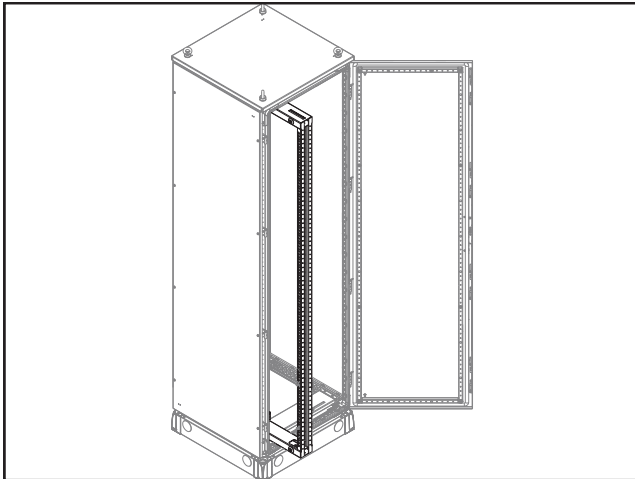
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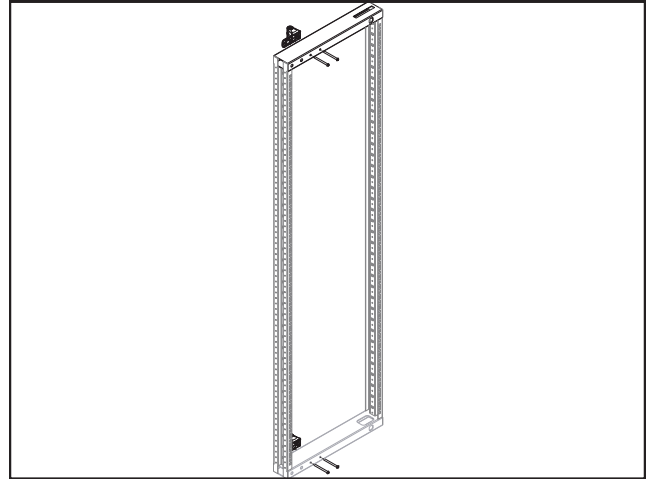
Installing 90-135° Swing Frame



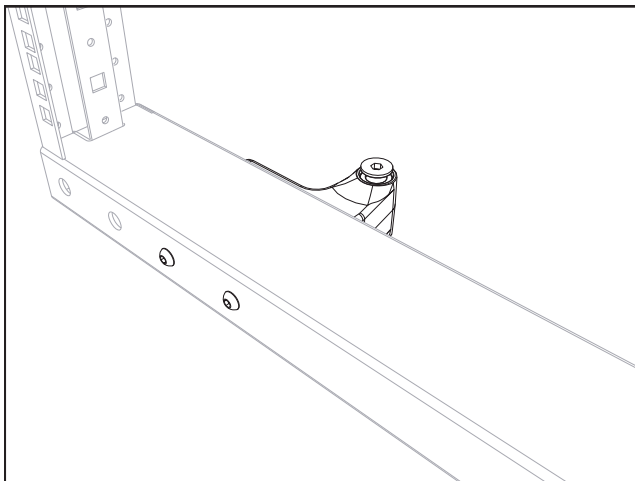
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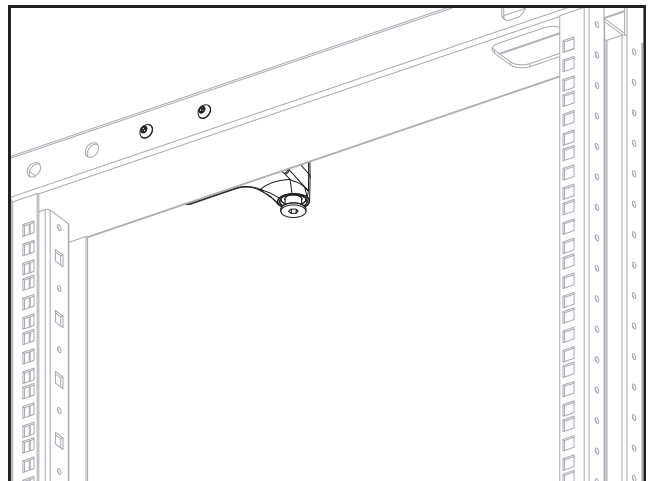
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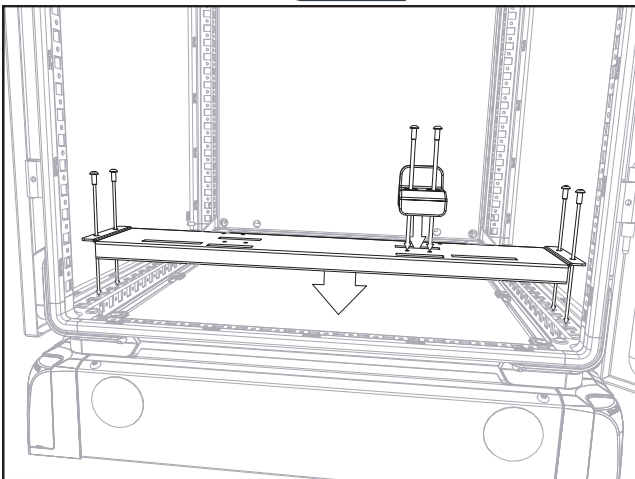
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9-2-4



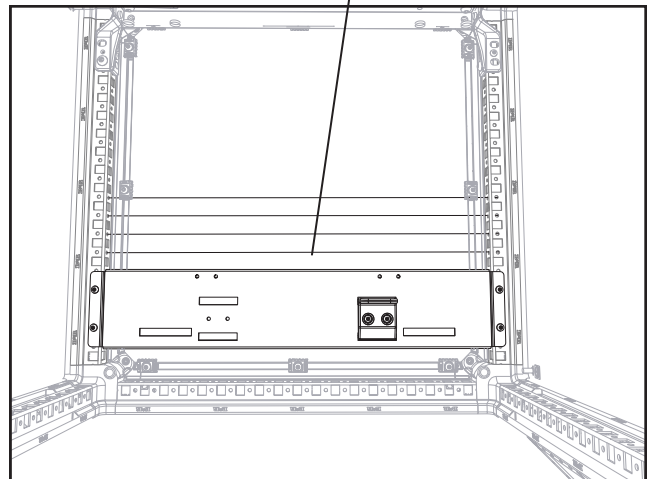
9-2-5



9-2-6

Select Depth

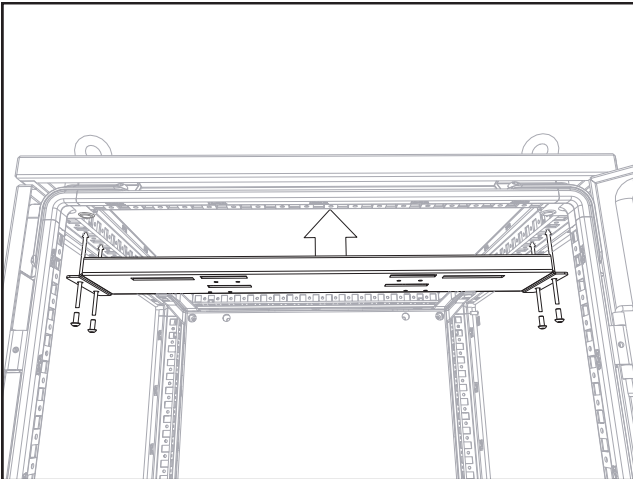
25mm Increments



Installing 90-135° Swing Frame

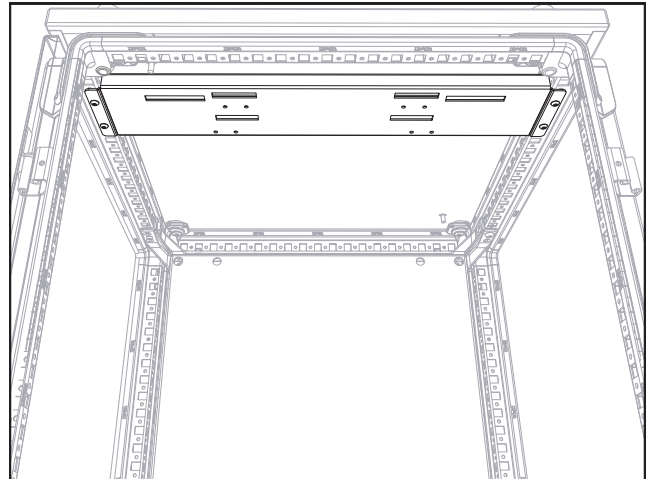


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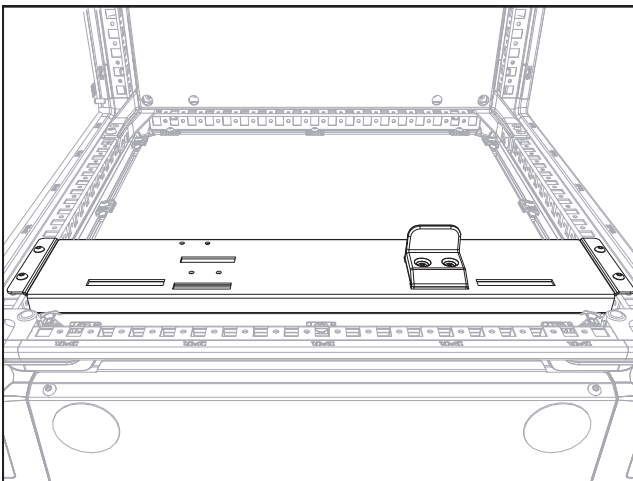


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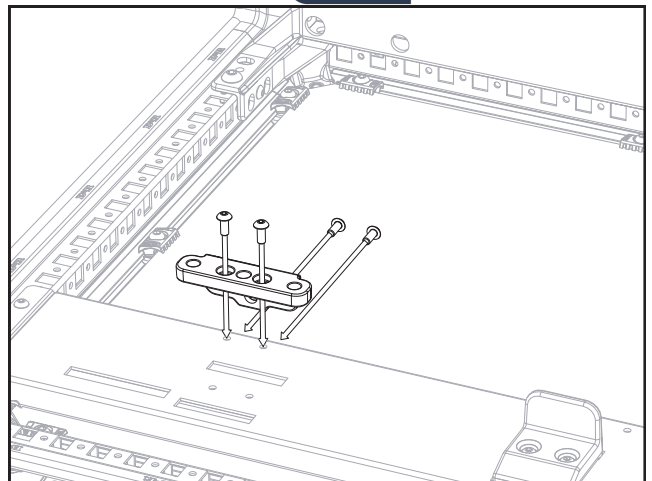
Must be same depth as
bottom rail (see 9-2-9)



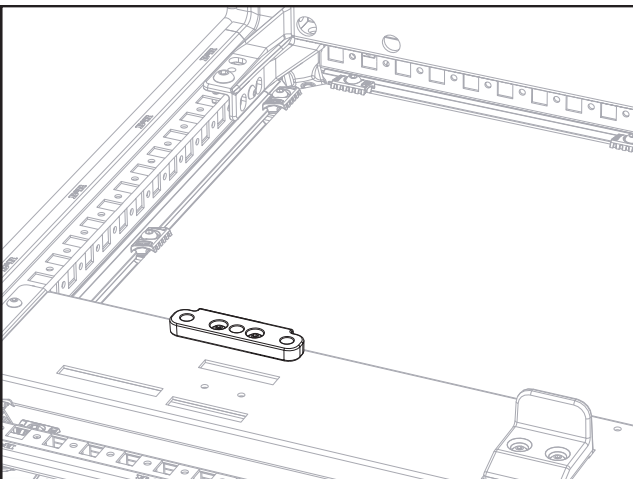
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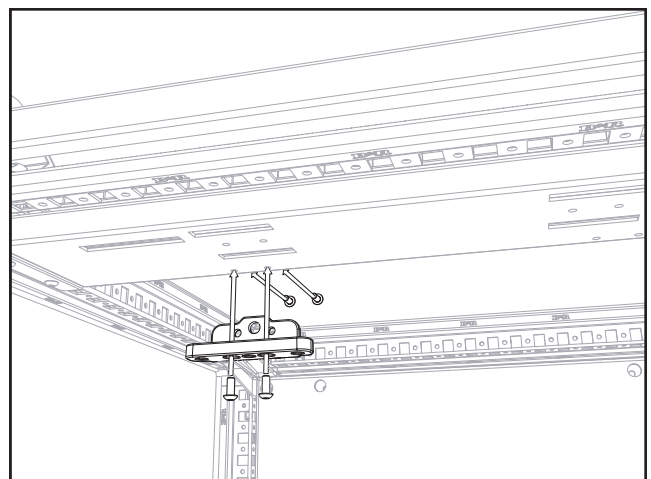
9-2-10



9-2-11



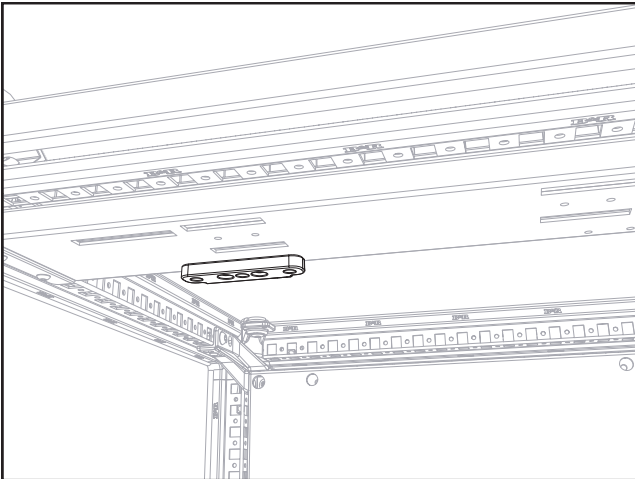
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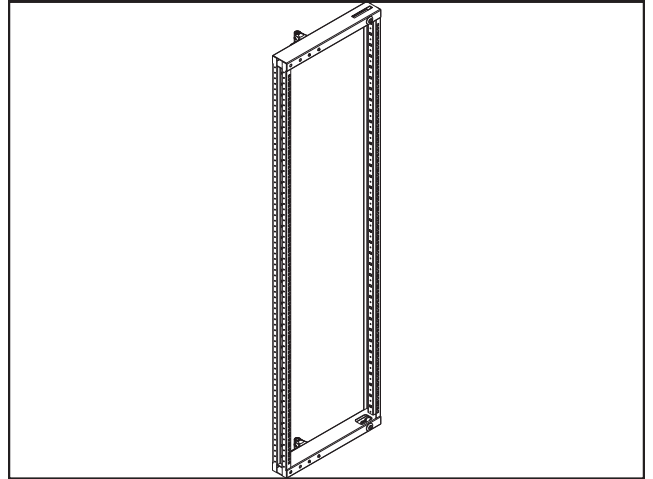
Installing 90-135° Swing Frame



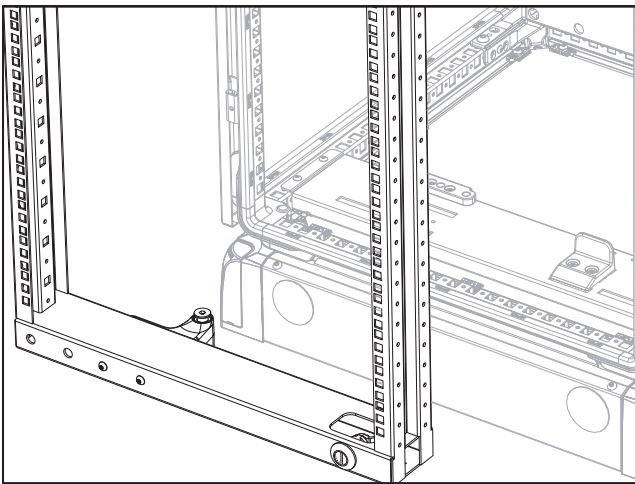
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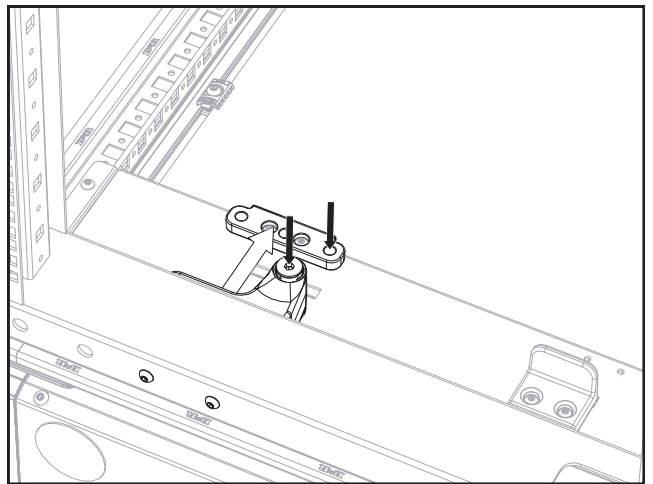
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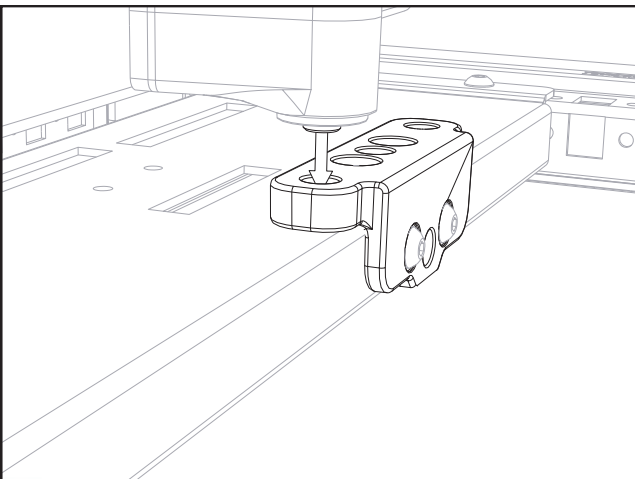
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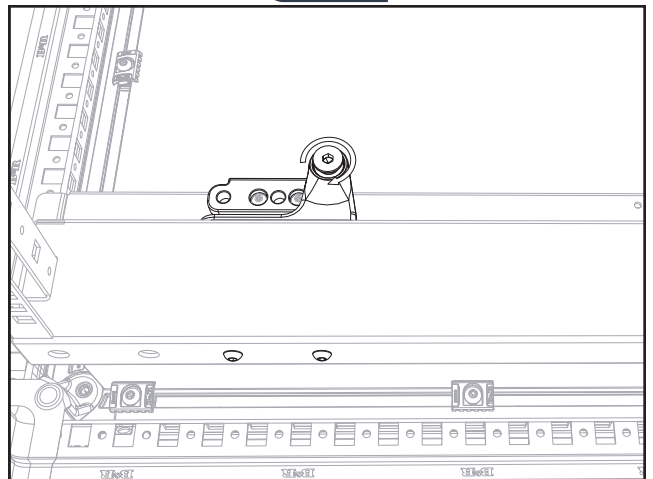
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9-2-17



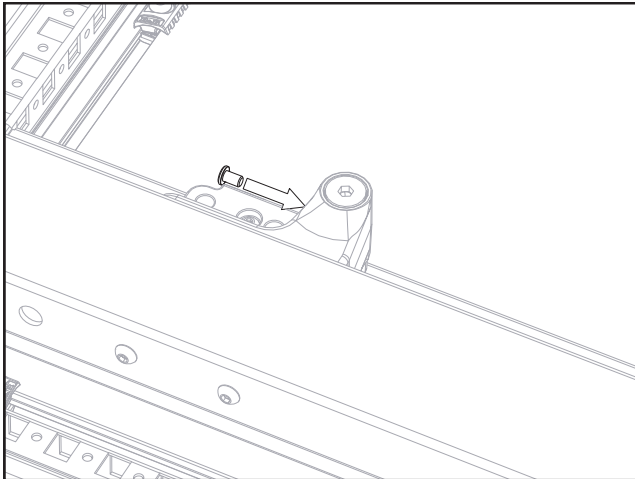
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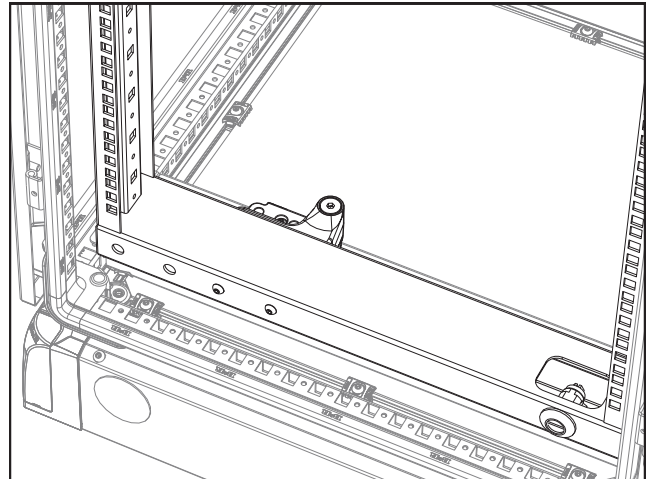
Installing 90-135° Swing Frame



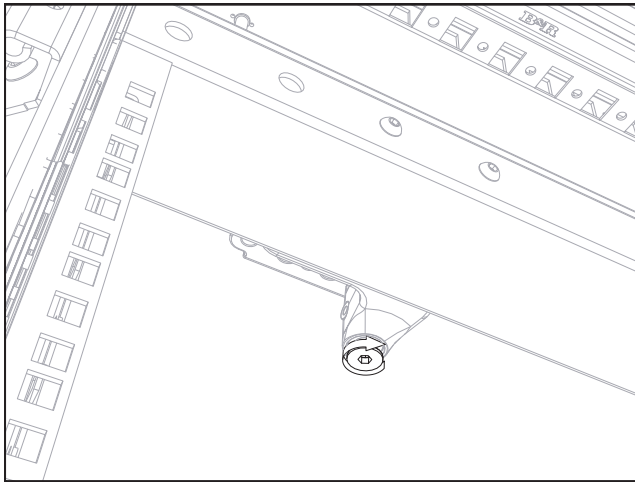
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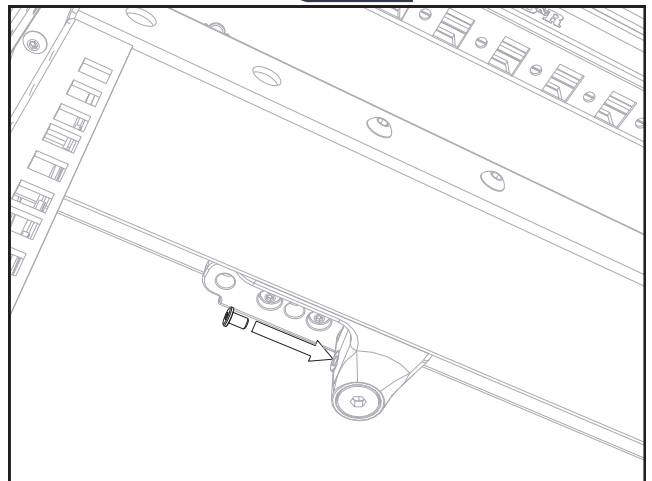
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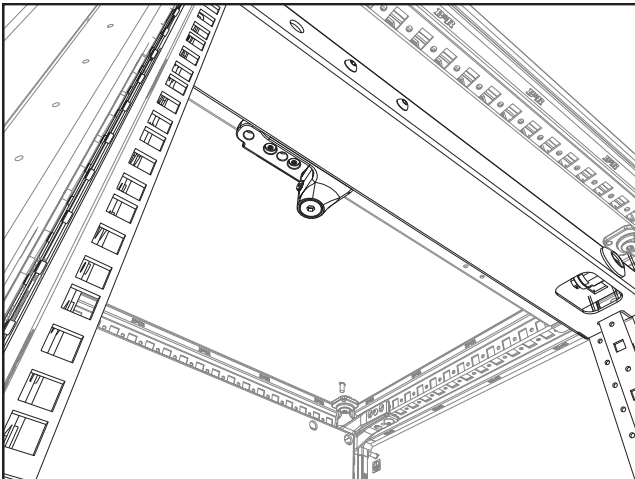
9-2-21



9-2-22



9-2-23



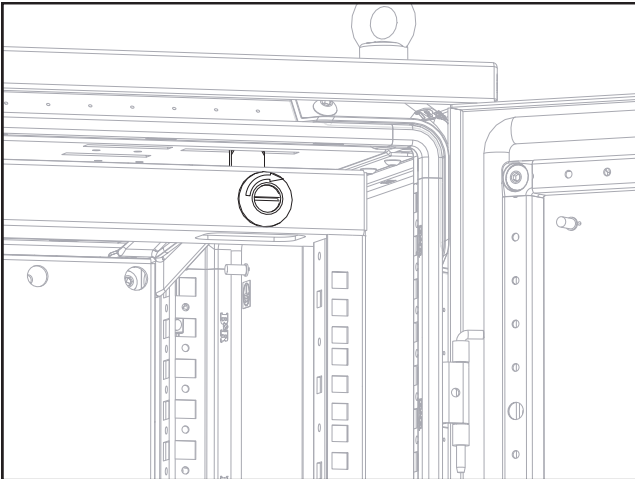
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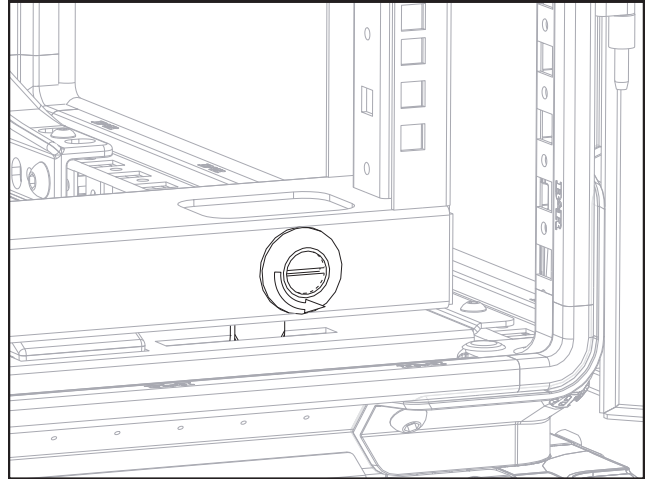
Installing 90-135° Swing Frame



9-2-25



9-2-26

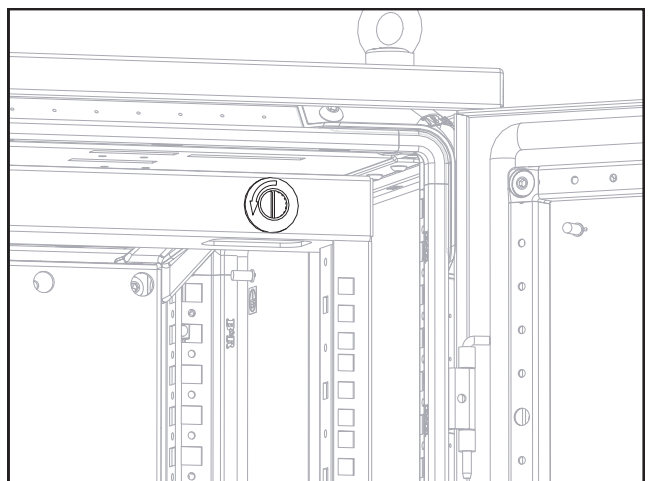


Opening 90-135° Swing Frame

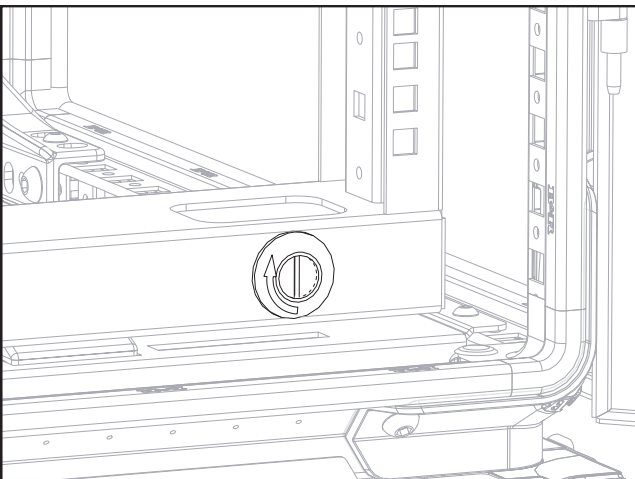
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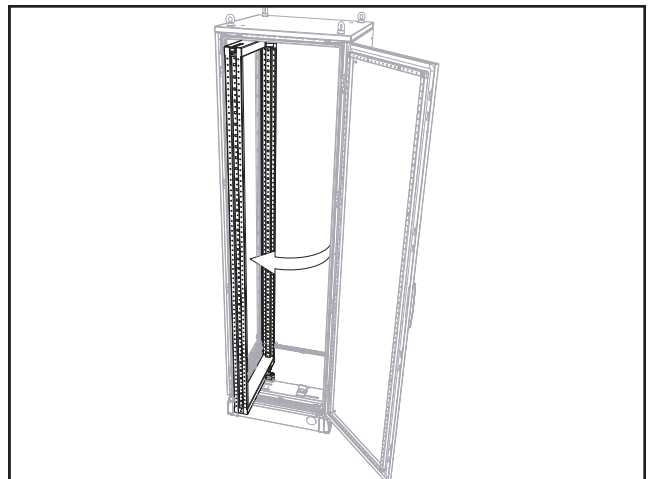
9-3-2



9-3-3



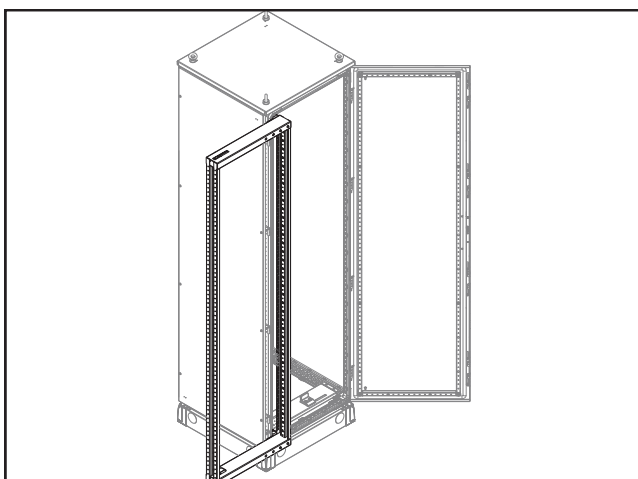
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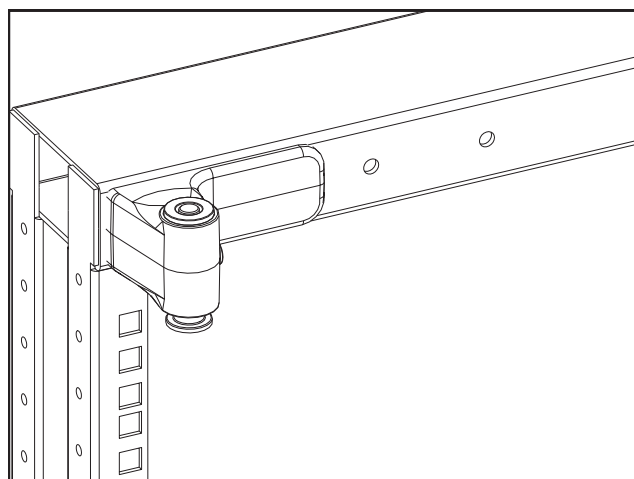
Installing 180° Swing Frame



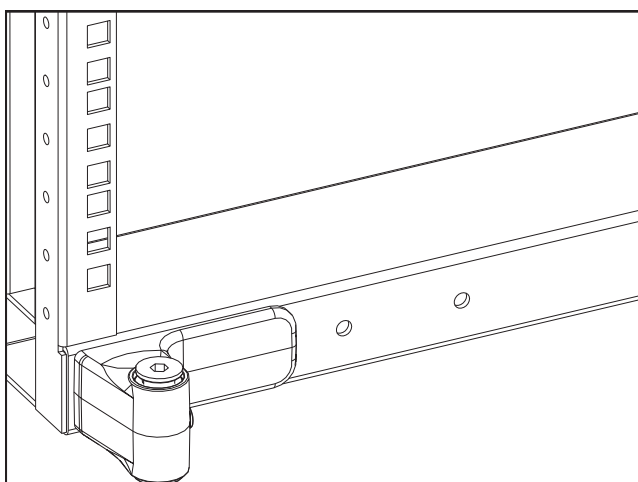
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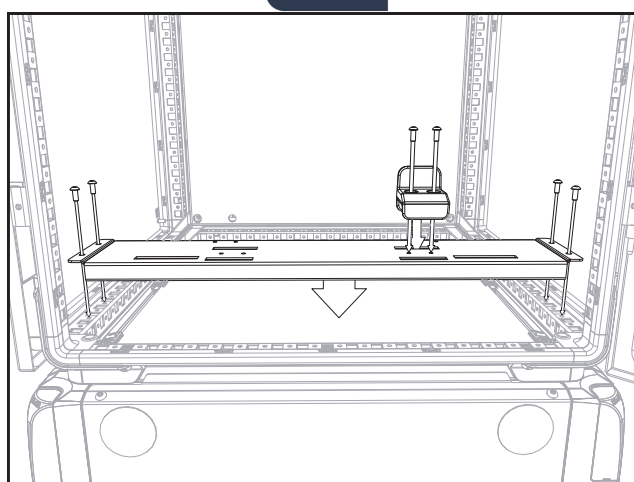
9-4-2



9-4-3

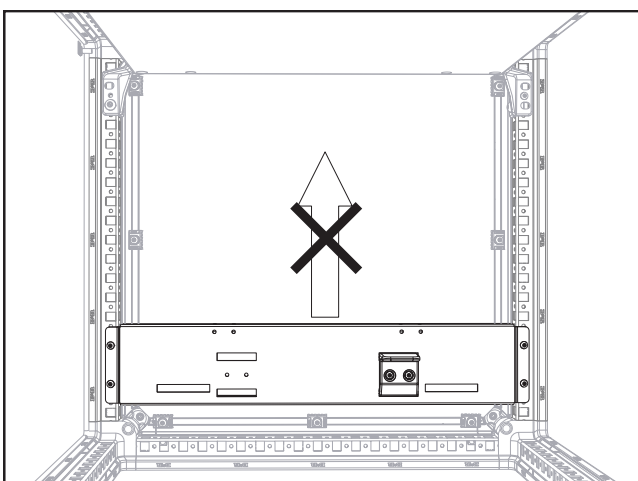


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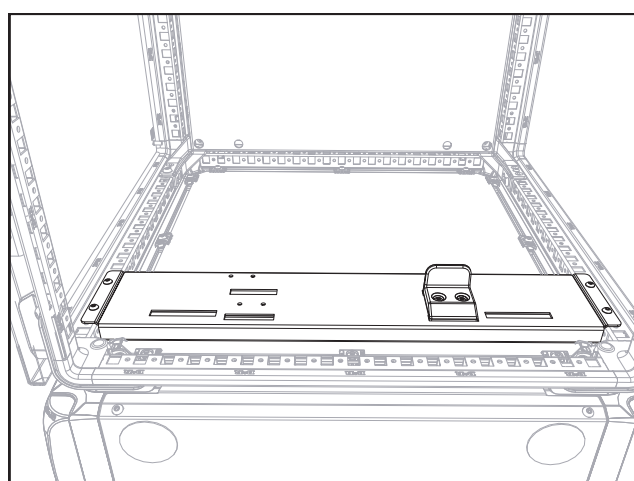


9-4-5

Position at front



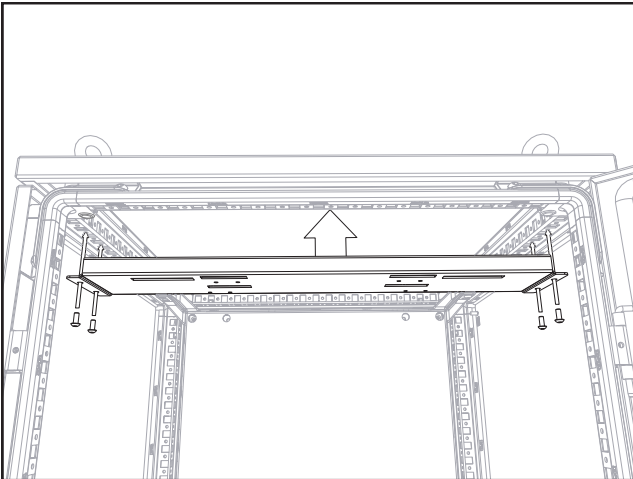
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Installing 180° Swing Frame

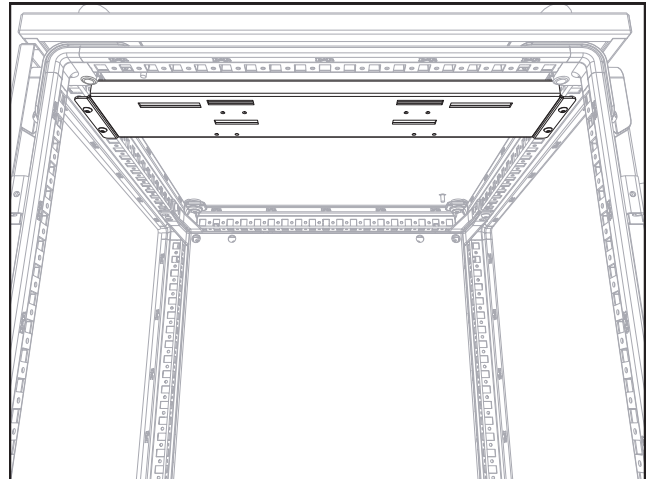


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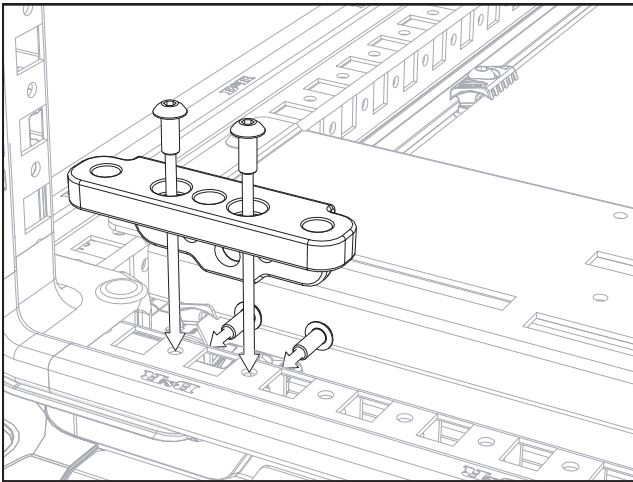


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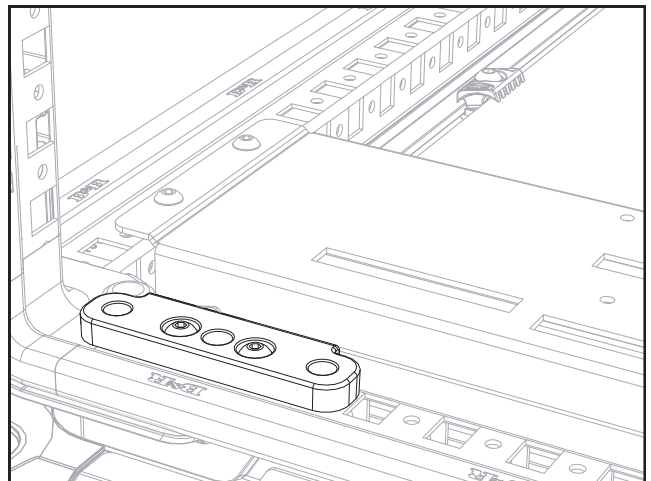
Must be same depth as
bottom rail (see 9-4-6)



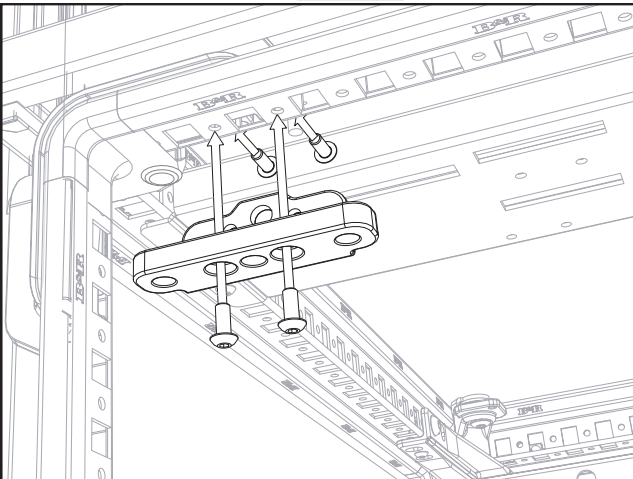
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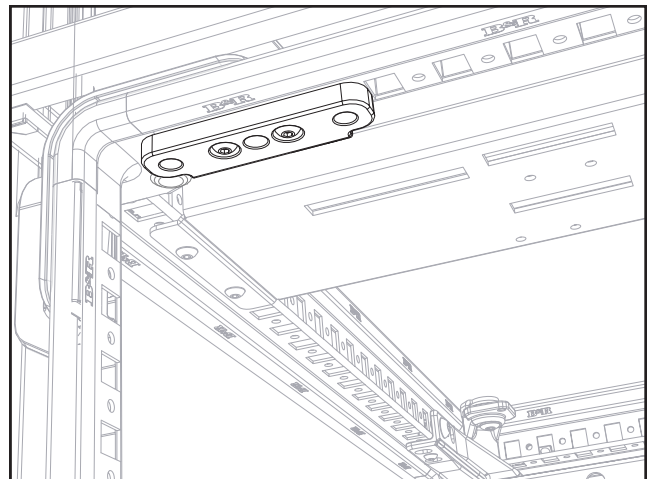
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9-4-11



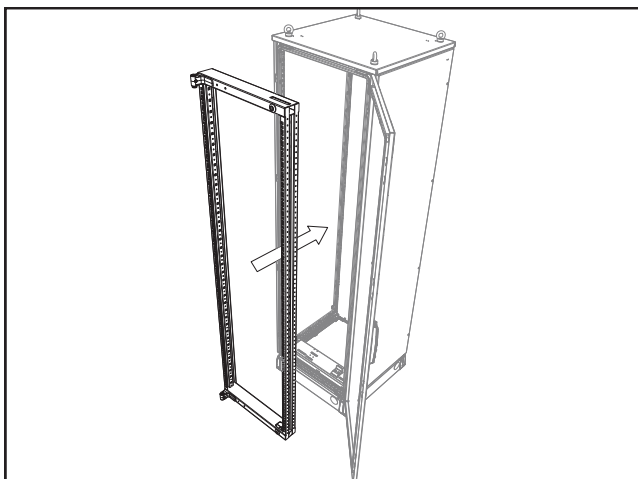
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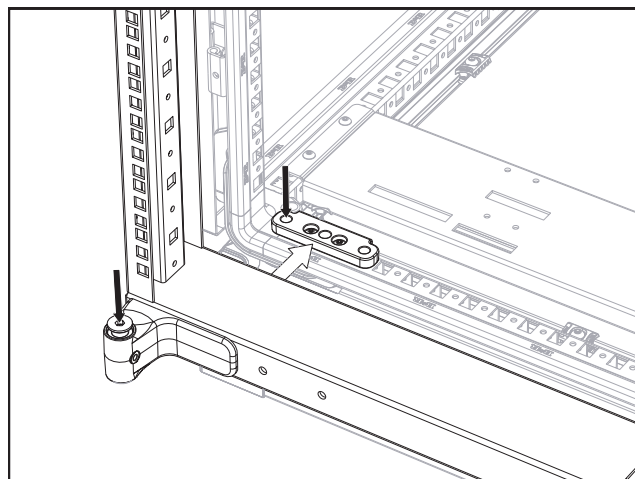
Installing 180° Swing Frame



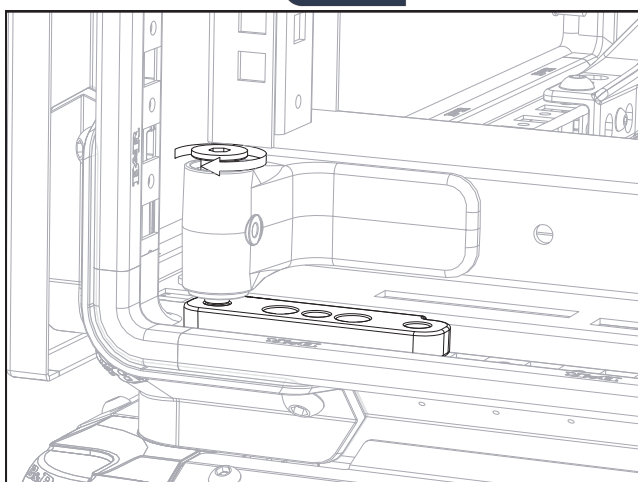
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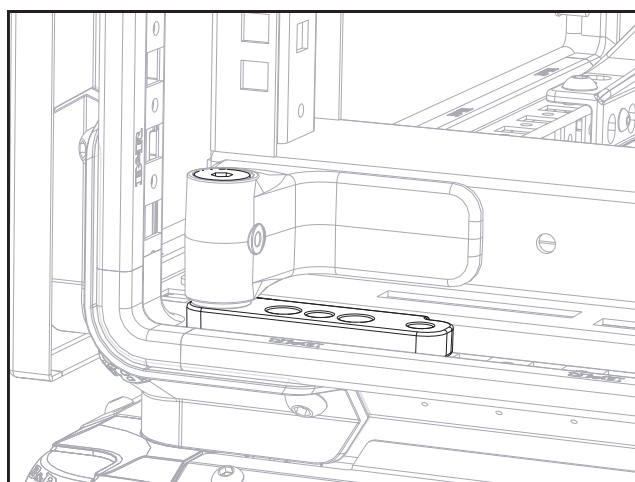
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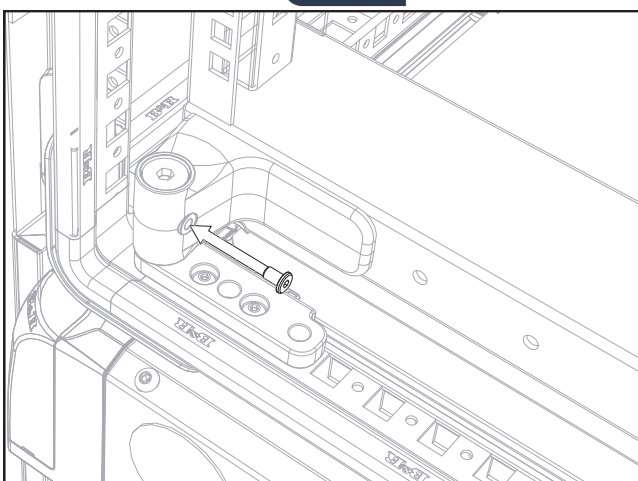
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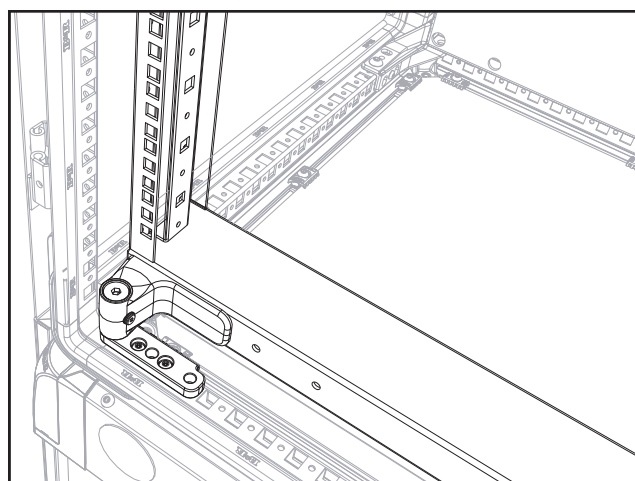
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9-4-17



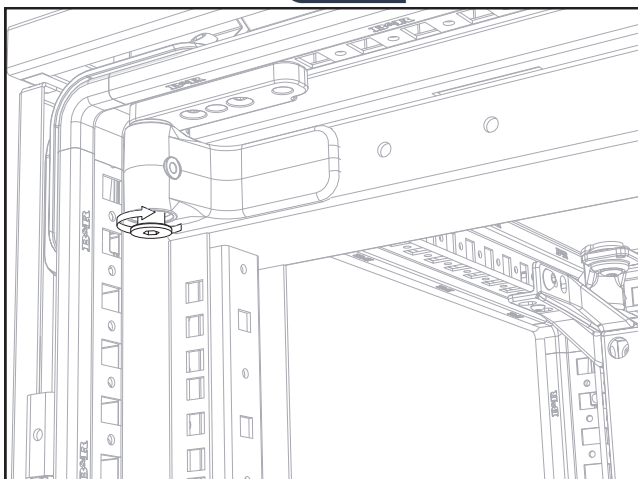
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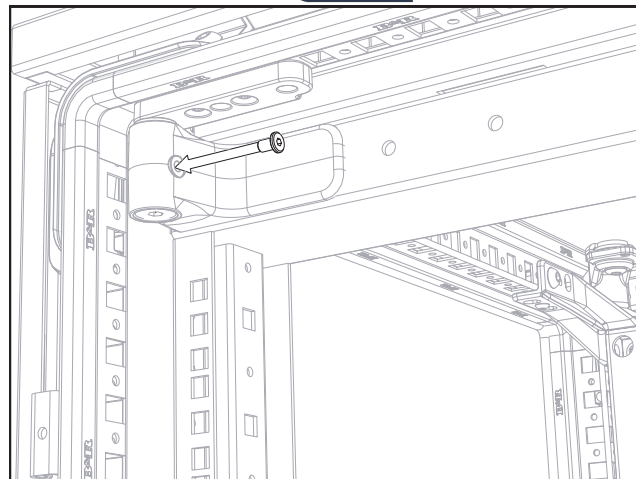
Installing 180° Swing Frame



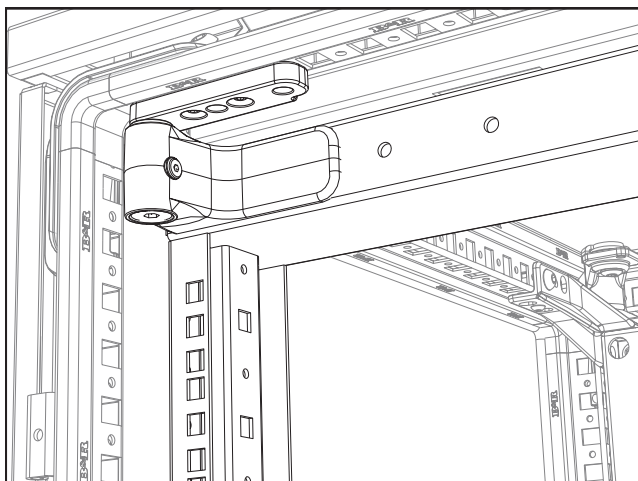
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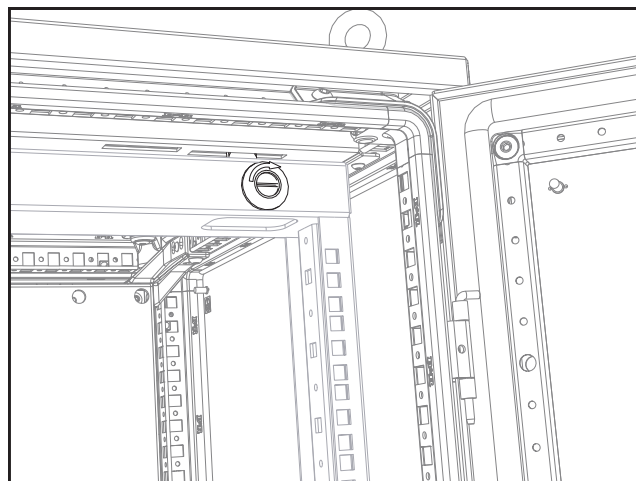
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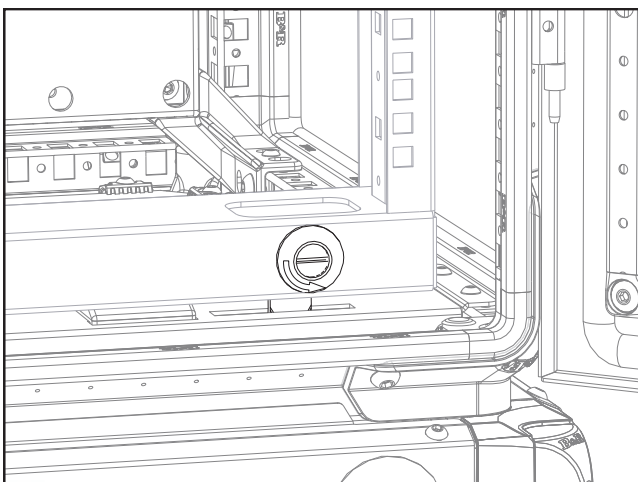
9-4-21



9-4-22



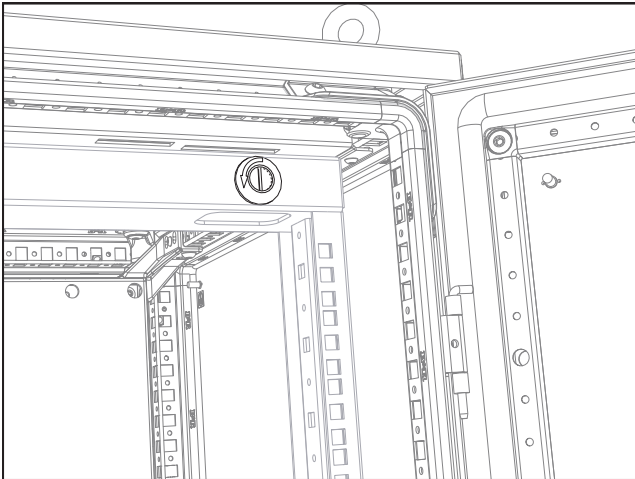
9-4-23



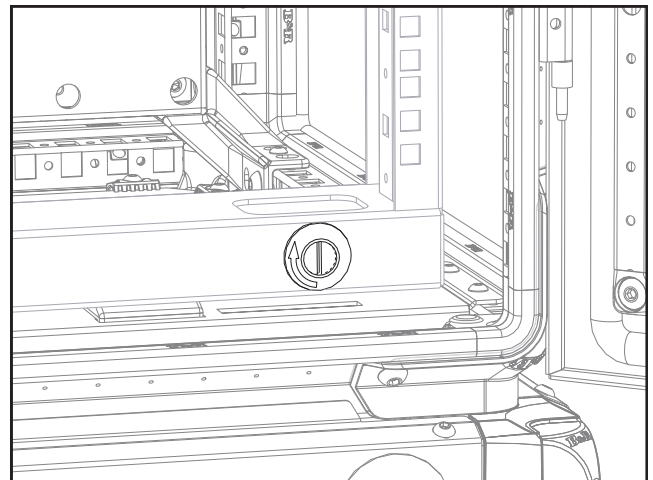
Opening 180° Swing Frame



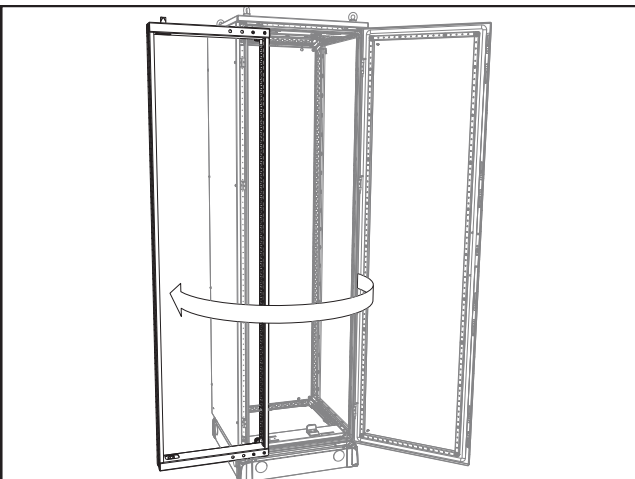
9-5-1



9-5-2



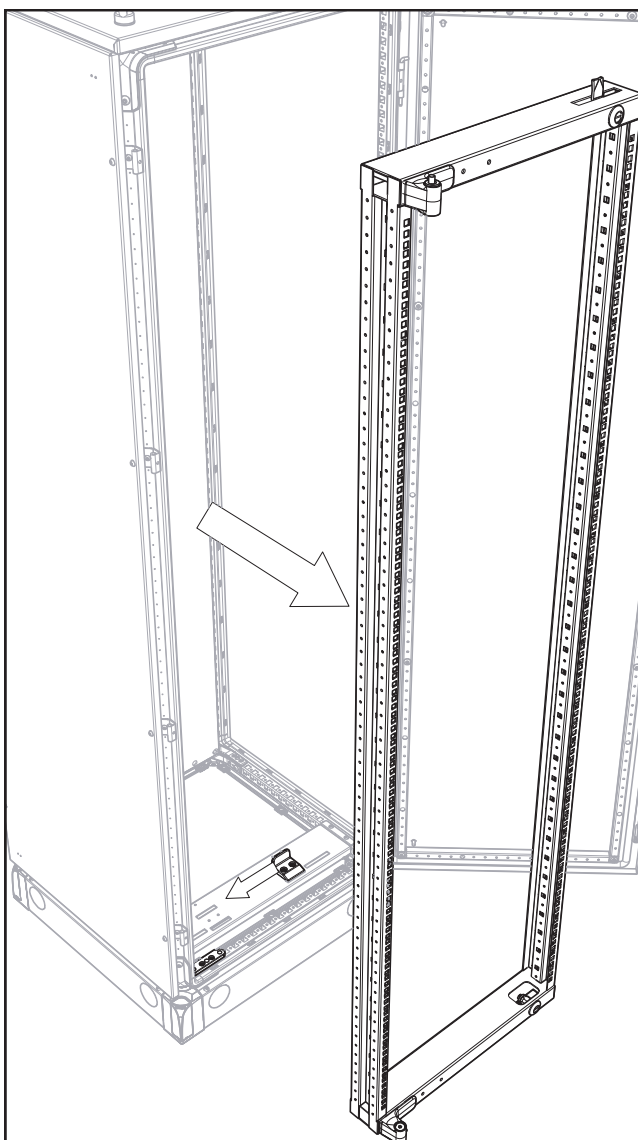
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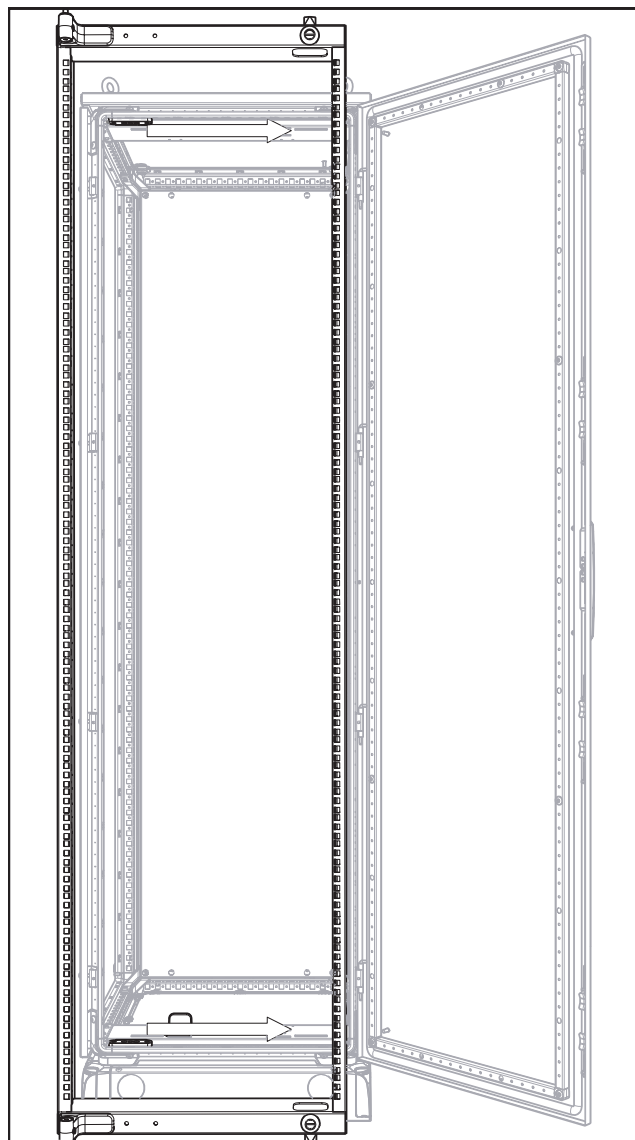
Reversing Swing Frame (both configurations)



9-6-1 Change stop position



9-6-2 Change hinge pivots position



9-6-3 Rotate 180°



9-6-4 Refit





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